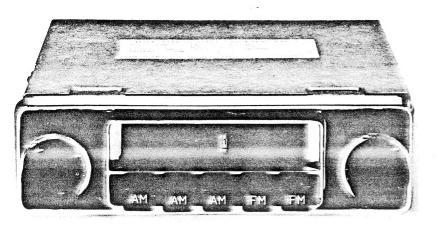


# Service Manual



MODEL ATR-932

#### **SPECIFICATIONS**

Freq	uencv	Range

AM ...... 520 ~ 1620kHz FM ...... 88 ~ 108MHz

#### Intermediate Frequency

AM ...... 452kHz FM ...... 10.7MHz

#### Power Supply

DC ...... 12V Car Battery (± Earth Changeable)

Power Output ...... 5W

Speaker ...... 5" (12 cm) P.D.S. 4 ohm

Dimensions ............  $6-1/4''(W) \times 2''(H) \times 5-1/8''(D)$ 

 $(160 \text{mm}(W) \times 50 \text{mm}(H) \times 130 \text{mm}(D))$ 

Weight ...... 3.3 lbs. (1.5 kg)

#### Transistor Complement

Q1	2SC535A	FM RF Amplifier
Q2	2SC535A	FM Mixer
Q3	2SC461B	FM Oscillator
Q4	2SC460A	1st FM IF Amplifier & AM RF
		Amplifier
Q5	2SC460A	2nd FM IF Amplifier & AM
		Converter
Q6	2SC460B	3rd FM IF Amplifier & 1st AM IF
		Amplifier
Q7	2SC460B	4th FM IF Amplifier & 2nd AM IF
		Amplifier
Q8	2SC458B	Audio Amplifier
Q9	2SC458B	Audio Driver
Q10,	Q11 2SC1013@	Audio Output

#### GENERAL DESCRIPTION

The circuitry used in this car radio incorporates 11 transistors and 12 diodes. An external antenna feeds the AM broadcasting signal to the converter. After going through 2 IF amplifiers and 1 diode detector, the signal passes through the 4 transistor audio amplifier circuit.

An external antenna feeds the FM broadcasting signal to the RF amplifier. After going through 4 IF amplifiers and 2 diode detectors, the signal passes through the 4 transistor audio amplifier circuit.

An AM AVC voltage is fed back to the RF amplifier and 1st IF amplifier.

An AFC voltage is fed back to the FM oscillator.

#### CHASSIS REMOVAL

- Remove the screws retaining the top and bottom covers on the bottom of the cabinet, and then remove the top and bottom covers.
- Remove the printed circuit board connecting kad from the printed circuit board.
- Remove a screw retaining the radiation panel on the bottom the cabinet.
- 4. Remove the screws retaining the printed circuit board.
- 5. Remove the printed circuit board from the cabinet.

### ALIGNMENT INSTRUCTIONS

Should it become necessary at any time to check the alignment of this receiver, proceed as follows;

- 1) Connect an output meter across the speaker voice coil lugs.
- 2) Set the volume control to maximum.
- 3) Attenuate the signals from the generator enough to swing the most sensitive range of the output meter.
- 4) Use a non-metallic alignment tool.
- 5) Repeat adjustments to insure good results.

## AM ALIGNMENT CHART

SIGNAL GENERATOR			RECEIVER		
STEP	CONNECTION TO RECEIVER	INPUT SIGNAL FREQUENCY	DIAL SETTING	REMARKS	ADJUSTMENT
1	Connect signal generator through a dummy to an external antenna.  Connect ground lead to the receiver chassis. (Refer to Figure 1)	Exactly 452kHz (400Hz, 30%, AM modulated)	Tuning gang fully open. (minimum inductance)	Adjust for maximum output on speaker voice coil lugs.	T7 T8 T9
2	Same as Step 1,	Exactly 515kHz (400Hz, 30%, AM modulated)	Tuning gang fully closed. (maximum inductance)	Same as Step 1.	L10
3	Same as Step 1.	Exactly 1640kHz (400Hz, 30%, AM modulated)	Tuning gang fully open. (minimum inductance)	Same as Step 1.	C5
4	Same as Step 1.	Exactly 1400kHz (400Hz, 30%, AM modulated)	1400kHz	Same as Step 1.	C2 C4
5	Repeat Steps 2, 3 and 4 until no further		led.		

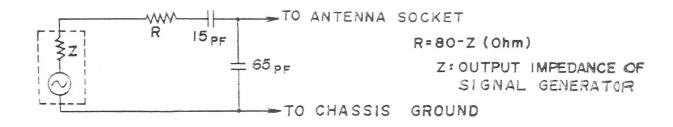


Figure 1 AM Dummy

# FM ALIGNMENT CHART

SIGNAL GENERATOR			RECEIVER		ADJUST-
STEP	CONNECTION TO RECEIVER	INPUT SIGNAL FREQUENCY	AL DIAL SETTING REMARKS		MENT
1	Connect signal generator through a 1000PF capacitor to converter emitter, test point 1 of Q 2.  Connect generator ground lead to the receiver chassis.	Exactly 10.7MHz (400Hz, 30%, FM modulated)	Tuning gang fully closed. (maximum inductance)	Connect VTVM (0,1 volt range DC scale) between TP2 and chassis ground.	T4 T3 T2 T1
2	Same as Step 1.	Exactly 10.7MHz (unmodulated)	Same as Step 1.	Connect VTVM (0.1 volt range DC scale) between TP3 and chassis ground, (See NOTE A)	T6 T5
3	Connect signal generator through a dummy including output impedance of signal generator to the external antenna coil lug. Ground lead of generator to the receiver chassis.  (Refer to Figure 2)	Exactly 87,5MHz (400Hz, 30%, FM modulated)	Same as Step 1.	Adjust for maximum output at speaker voice coil.	C3
4	Same as Step 3.	Exactly 108MHz (400Hz, 30%, FM modulated)	108MHz	Same as Step 3.	C1
5	Repeat steps 3 and 4 until no further in	nprovement is obtained			

NOTE: 1. Adjust T6 so that a VTVM points 0 at volts.

- 2. Change signal generator frequency 10.7 MHz + 100 kHz and -100 kHz approx.
- 3. Adjust T5 for balanced peaks. Peak separation should be approx. 200kHz.

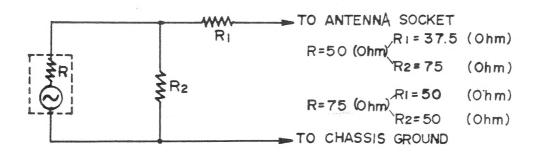


Figure 2 FM Dummy

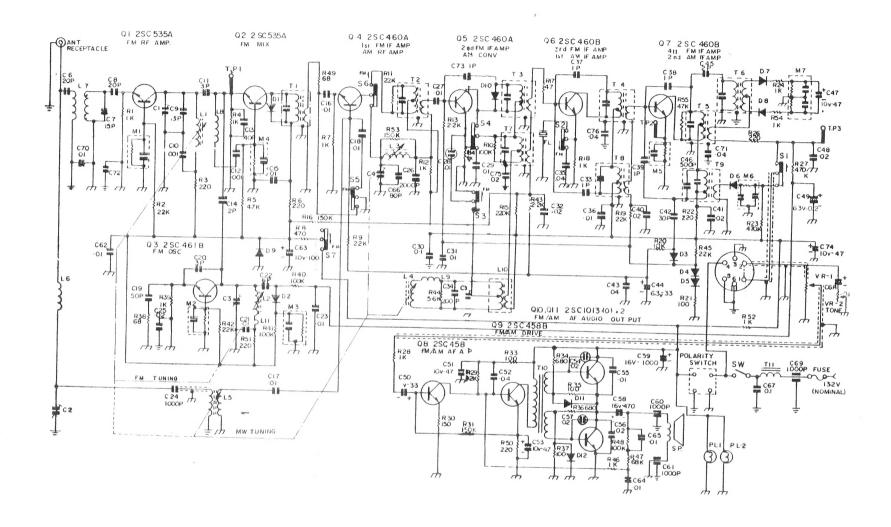


Figure 3 Schematic Diagram

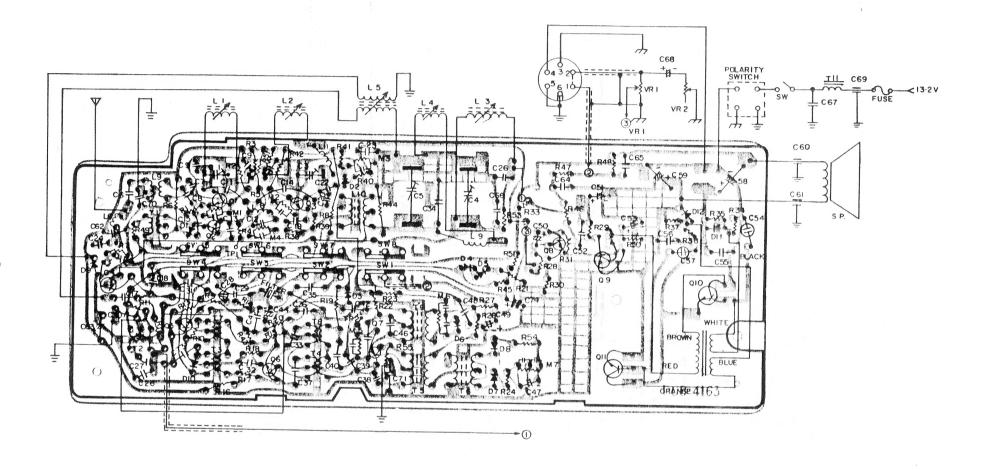


Figure 4 Printed Circuit Board (Bottom View)

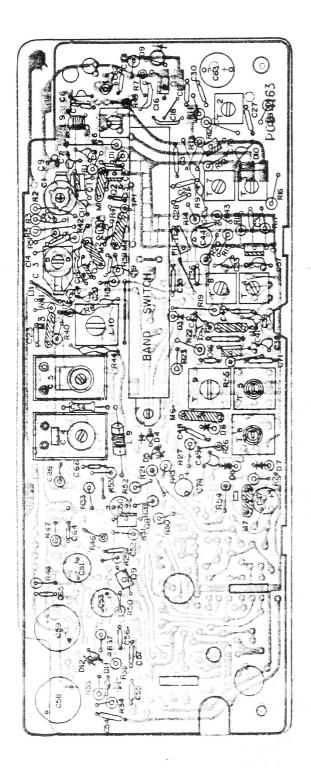


Figure 5 Printed Circuit Board (Top View)

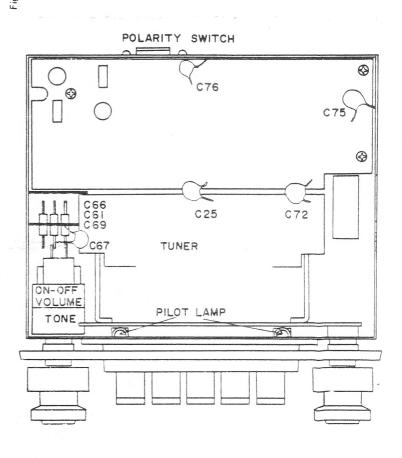


Figure 6 Chassis Layout

# PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTI	ON
	F	RESISTORS	C19	1552250817	50PFD, 50V, 5%, Discar	(D-5-508I)
	1		7 C20		3PFD, 50V, 5%, Discap	
R1, R7,			C22	1657642700	6PFD, 50V, 5%, Discap	(DVK 5 6001)
R12, R14,			C24, C26		1000PFD, 50V, 5%, Sty	
R18, R24,	1545210229	1 K ohm (1/8SU-1KK)	C25, C32,	1336210017	1000FFD, 50V, 5%, Sty	101 (3-3-100)
R28, R39,	134321022)	1 K OHH (1/030-1 KK)				
R46, R52,			C40, C41,	1552608300	.02MFD, 25V, Discap	(D-2.5-205Z)
R54			C48, C56,		, , , , , , , , , , , , , , , , , , , ,	(2 2.3 2032)
R2, R11,			C75			
R42	1545222329	22K ohm (1/8SU-22KK)	C28	1556210537	.01MFD, 50V, 20%, My	ar
R3, R6,					(1)	ML-5-105M)
	1545222129	220 ohm (1/8SU-220K)	C30, C31,	1550001400	AMED OF THE	(T) 0 = 4 0 (T)
R50, R51	1343222127	(1/830-220K)	C67	1552201400	.1MFD, 25V, Discap	(D-2.5-104Z)
1	15 4401 0000	(1/004 1777)	C33, C37, )			
R4	1544210229		C38, C39,	1552210022	1PFD, 50V, Discap	(D-5-109C)
R5	1545247229		C73	1332210722	III D, 50 V, Discap	(D-3-10)C)
R8	1545247129	470 ohm (1/8SU-470K)	C34	1/57/22700	COOPED FOIL FOR D	FIRST F CORY
R9, R13,				165/633/00	200PFD, 50V, 5%, Disca	ap(ITH-5-207)
R19, R43,	1545222229	2.2K ohm (1/8SU-2.2KK)	C35, C43,			
R45				1552607900	.04MFD, 25V, Discap	(D-2.5-405Z)
R10	1545210421	100K ohm, ¼W, 10%, Carbon	C72, C76			
	15 (5210 (21	(¼SU-100KK)	C42		30PFD, 50V, 5%, Discar	
R15	1545222429	( )	C44	1661233211	33MFD, 6.3V, Electroly	tic/CU-06-332O)
		, , , , , , , , , , , , , , , , , , , ,	C46		500PFD, 50V, 5%, Disca	
R16, R53	1545215429		C47, C51, )			- '
R17	1545247029		C53	1661247212	47MFD, 10V, Electrolyt	ic (CU-1-472Q)
R20	1545210329	10K ohm (1/8SU-10KK)	C49	1658310411	.1MFD, 6.3V, 20%, Elec	en alerei a
R21, R33,	1545210129	100 ohm (1/8SU-100K)	1 049	1030310411	, , , , , , , , , , , , , , , , , , , ,	,
R35, R37	134321012)		050	1.661000000		D-06-104M)
R23	1545247429	470K ohm (1/8SU-470KK)	C50	1661233313	3.3MFD, 16V, Electroly	1
R27	1544247429	470K ohm (1/8SA-470KK)				CU-1.6-333Q)
R29	1545282229	8.2K ohm (1/8SU-8.2KK)	C54, C57	1556220537	.02MFD, 50V, 20%, My	ar
R30	1545215129				A)	115-205M)
R31	1545233329		C58	1661247113	470MFD, 16V, Electroly	rtic
l .	1545268129	,			(0	U-1.6-471Q)
R34, R36		,	C59	1661210043	1000MFD, 16V, Electro	
R38, R49	1545268029	68 ohm (1/8SU-68K)				U-1.6-100Q)
R40, R41,	1545210429	100K ohm (1/8SU-100KK)	C60, C61, 1		(0	0-1.0-1000
R48	10 10 11 12 12 12 1	(2,000 200111)	11 ' 1	1559294100	.001MFD (C	P-8)
R44	1545256229	5.6K ohm (1/8SU-5.6KK)	C69			,
R47	1545268329	68K ohm (1/8SU-68KK)	C63	1661210112	100MFD, 10V, Electroly	rtic(CU-1-1010)
R55	1544247329	47K ohm (1/8SA-47KK)	C66	1552280817	80PFD, 50V, 5%, Discap	(D-5-808T)
			C68		.1MFD, 6.3V, 20%, Elec	
* Unless	therwise speci	fied resistors are 1/8W, 10%, carbon type.				D-06-104M
		APACITORS	C74	1661247212	47MFD, 10V, Electrolyt	
	C.	AFACITORS	3/1	100124/212	47WI B, 10V, Electrolyt	10 (00-1-4/20)
			1			
C1	1560283900			PACKAC	GED CIRCUITS	
C2, C5	1560282700	Trimmer, AM Antenna Oscillator		<del></del>		
		( TO-827 )	M1, M2	1656622400	Committee	17700001
C3	1560270500	Trimmer, FM Oscillator TO-705	M3	1656632400	Capristor	(PRC-324)
C4		Trimmer, AM RF (TO-846)	M4	1656631900	Capristor	(PRC-319)
C6, C8	1	20PFD, 50V, 5%, Discap (D-5-208])	M5	1656630600	_	(PRC-306)
C7		15PFD, 50V, 5%, Discap (D-5-158J)	M6	1656630300		'
C9		13PFD, 50V, 5%, Discap (D-5-138J)	M7			( PRC-303)
			141 /	1656633300	Capristor	( PRC-333)
C10, C12	1552601300		_	0110		
C11	1552230917		C	OILS AN	D TRANSFORME	RS
		(D-5-309C)	L1, L2,			
C13	1552240817			1565202600	Cail Trusia	(DDM 004)
C14, C45	1552220917	2PFD, 50V, 5%, Discap (D-5-209J)	L3, L4,	1565292600	Cou, Tuning	(SPT-926)
C15, C16,			L5 )			
C17, C18,			L6	1507292000	Coil, Antenna Choke	(7L-920)
C21, C23,			L7	1508212800	Coil, Antenna	(8L-128A)
	1552608100	.01MFD, 25V, Discap (D-2.5-105Z)	L8	1	Coil, FM Choke	(7L-925)
C36, C55,	1332000100	(D-2.3-1052)	L9		Coil, MW Oscillation	(7L-906)
			L10		Coil, MW Oscillation	(7L-490B)
C62, C64,				1		
C65, C70			L11	1308233500	Coil, FM Oscillation	(8L-335B)

# PARTS LIST

REF.NO.	PART NO.	DESCRIPTION
T1	1507275000	Transformer, 1st FM IF (7IF-750)
T?	1507275000	Transformer, 2nd FM IF (7IF-750)
T3	1507283500	Transformer, 3rd FM IF (7IF-835)
T4	1507283500	Transformer, 4th FM IF (7IF-835)
T5	1507282000	Transformer, 5th FM IF (7IF-820)
T6	1507282100	Transformer, FM Detector (7IF-821)
T7	1507283600	Transformer, 1st AM IF (7IF-836)
T8	1507283600	Transformer, 2nd AM IF (71F-836)
T9	1507280100	Transformer, 3rd AM IF (7IF-801)
T10	1516282600	Transformer, Audio Input(6T-826)
T11	1519273800	Transformer, Choke (9T-738)

# SEMICONDUCTORS

Q1	1522222710	Transistor, FM RF (2SC535A)	
Q2	1522222710	Transistor, FM Mixer (2SC535A)	
Q3	1527210721	Transistor, FM Oscillation (2SC461B)	
Q4	1527210811	Transistor, 1st FM IF Amplifier	
		& AM Amplifier (2SC460A)	
Q5	1527210811	Transistor, 2nd FM Amplifier	
~		& AM Convertor (2SC460A)	
Q6	1527210821	Transistor, 3rd FM IF Amplifier &	
999		1st AM IF Amplifier (2SC460B)	
Q7	1527210821	Transistor, 4th FM IF Amplifier &	
		2nd AM IF Amplifier (2SC460B	)
Q8	1522223720	Transistor, FM, AM RF Amplifier	
		(2SC458B	)
Q9	1522223720	Transistor, FM, AM Driver (2SC458B	)
Q10, Q11	1527217203	Transistor, FM, AM Power Output	
		(2SC1013O)	
D1	1522270101	Diode, FM Limiter (1N34A)	
D2	1527271001	Diode, FM AFC (1S352M)	
D3	1522270101	Diode, AM AVC (1N34A)	
D4, D5	1527270206	Diode, Regulator (HV-23)	
D6	1522270101	Diode, AM Detector (1N34A)	
D7, D8	1522270208	Diode, FM Detector (1N60)	
D9	1527271301	Diode, Zener (1S1715)	
D10	1522270201	Diode, FM Limiter (1N60)	
D11, D12	1527272601	Diode, Varistor (MV-1)	
	b		-

REF.NO.	PART NO.	DESCRIPTION

# MISCELLANEOUS

MIOOLL	271112000
 1119259853	Cabinet, Body (X9CAB4163A)
1119259953	Cabinet, Bottom (9CAB-4163B)
11062827	Decoration Panel (PANEL-4144)
11092394	(9K-394)
11092395	Knob, On-Off Volume, Tuning Tone (9K-395)
11213743	Dial (DIAL-4163)
11232848	Dial, Plate Front (DIAL-P4163A)
11232849	Dial, Plate Back (DIAL-P4163B)
11332343	Decoration Metal (DEC-M-4144)
11362712	Decoration Panel (DEC-P4144A)
11362713	Decoration Panel (DEC-P4144B)
1320295000	Socket, Polarity Switch (SO-950)
1323216900	Plug, Polarity Switch (PG-169)
1303236500	Printed Circuit Board (PCB-4163)
1320200300	Din. Socket (SO-003)
1320204500	Socket, Ext. Ant. (SO-045)
1324292700	Fuse Holder (FH-927)
1330281651	Radiator (XHON-P4163)
1533261700	Band Selector Switch (36S-17)
1548284400	Volume (8V-844)
1565292600	Tuner (XSPT-926)
1575201200	Speaker Box (XCP-12)
1590280100	Ceramic IF Filter (452kHz) (FILTER)
1593230200	Fuse (3FUSE-1.2A)
1593250300	Pilot Lamp (3PL-503)